Dixie-Narco



Lawrence Street Ranson, West Virginia 25438

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Service Bulletin #_

Date: February 7, 1984

MODELS: DN Models - Red Cam

Serpentine

SERIALIZED: 001-2106 to 001-2169

Affects only venders manufacutured

during period July - 1977

thru

April - 1978

SUBJECT: Sold out condition which can result in product not being vended.

THIS IS

WHAT HAPPENS:

- a. All column sold out except one (1).
- b. Three cans in column.
- c. Set up credit Push button and vend cycle starts.
- d. As can is being dispensed, sold out paddle is released and vend motor stops.

Can may be dispensed to customer

or

TO CORRECT THIS
INFREQUENT OCCURRENCE

Cycle may stop before can is released.

ORDER FOLLOWING PARTS: 1 904,000,070

1 904,000,070.01 - 132" of Wire 1 904,800,530.01 - Tap Connector

1 804,200,170.01 - Vend Relay (3 Pole) (Standard Vend Relay)

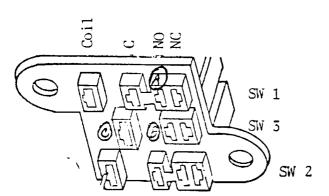


Fig. 1 Looking Down on Relay Socket

INSTRUCTIONS

 Lay the run wire inside the run channel.

2. Snap the side port closed. Insert unstripped tap wire, check position in inspection port.

3. Make connection with pliers by driving "U" contact down flush with top of connector.

4. Close hinged cover until it locks.



Fig. 2

DO THIS: 1. Remove SW 1 N.O. Terminal from (A) (Jumper) and put in SW 3 N.O. at (B).

- 2. Kit would have 132" wire which has relay socket terminal on one end, insert this terminal in relay socket at (C) (common of SW 3).
- 3. Run 132" wire along harness down to #1 Vend Motor SV.
- 4. Find wire B44 (6 Prod) or J44 (5 Prod) which runs from N.O. of #1
 Bypass SW to N.C. of #1 Vend Motor SW. Put #44 Wire in run channel of
 tap connector and unstripped end of 132" wire in hole in tap connector.
 See Instructions. Fig. 2.
- 5. Insert 3 Pole Relay in Socket.
 - For 5 column venders, approximately 117" wire is needed. Cut off to required length before putting in tap connector.

DIXIE-NARCO, INC. Service Department

